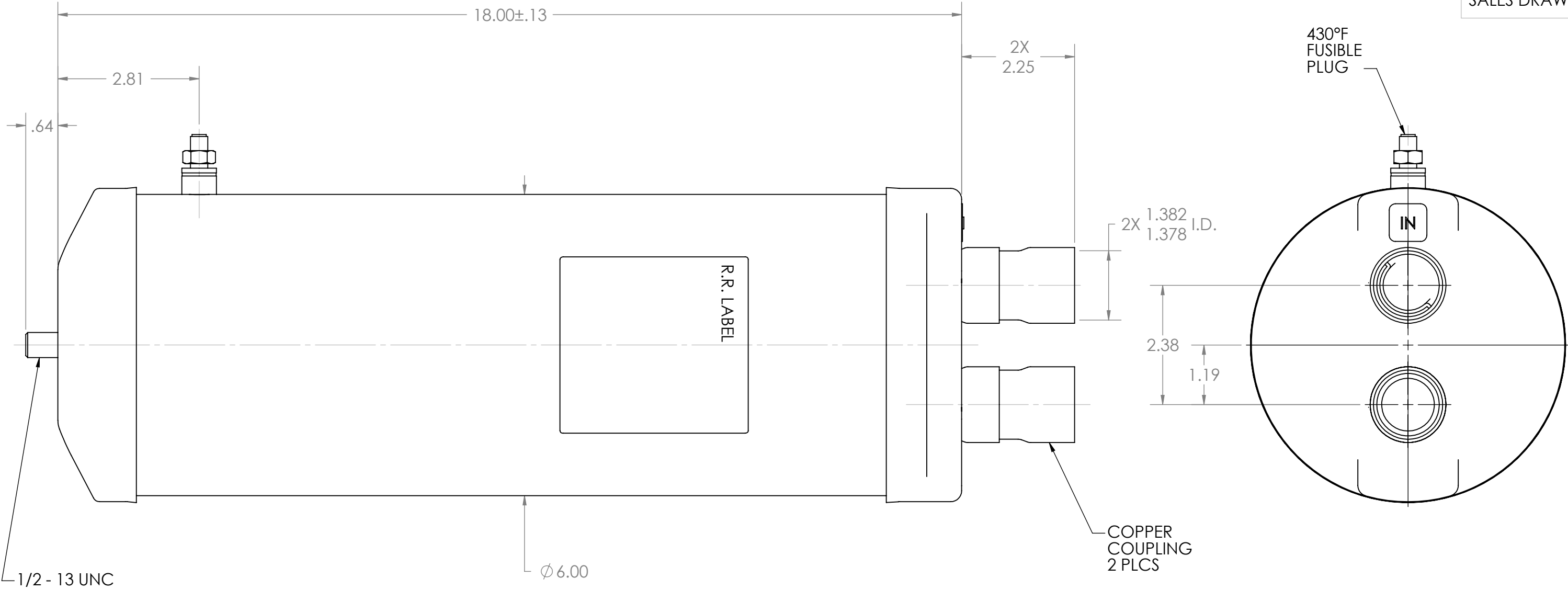




SEAL BOTH CONNECTIONS WITH PLUG & COVER
COVER STUD

POWDER PAINT BLACK

U.L. & C.U.L. IDENT RR MN WP 450 PSIG
CONTROL NO. 3L86 , FILE NO SA2400

MAX DESIGN WORKING PRESSURE: 450 PSIG

TOLERANCES NOT SPECIFIED				REFRIGERATION		RESEARCH _{INC.}		 POINTING THE WAY		
FRACTIONS ± 1/16 DECIMALS ± .0625 ANGLES ± 2.5°				BRIGHTON, MICHIGAN						
NO.	DATE	CH'D	APP'D	REVISIONS		MATERIAL				
								NAME SUCTION ACCUMULATOR		
						DRAWN BY:	MJH	SCALE	1 : 2	DRAWING NO. 3706
						CHK'D	JBN	DATE	05/19/10	
						CUT L.		APP'D	JBN	