


ALTERNATE LOCATION OF BOTTOM ORIFICE
TO BE ON SIDE OF U-TUBE

POWDER PAINT BLACK

U.L. & C.U.L. IDENT. RR KN WP 450 psig (3100 kPa)
CONTROL No. 3L86 FILE No. SA2400

TOLERANCES NOT SPECIFIED				<h1 style="text-align: center;">REFRIGERATION RESEARCH</h1> <p style="text-align: center;">BRIGHTON, MICHIGAN</p>		
FRACTIONS $\pm 1/16$ DECIMALS $\pm .0625$ ANGLES $\pm 2.5^\circ$						
NO.	DATE	CH'D	APP'D	REVISIONS	MATERIAL	DRAWING NO.
					4.000 O.D. X .095 WALL ASTM A513	
					NAME SUCTION ACCUMULATOR	
					DRAWN BY: MJH	SCALE: 1:2
					CHK'D: JBN	DATE: 04/01/03
					CUT L.	APP'D: JBN